

# RPW USA VICTORY CROSS BIKE MUFFLER V-211 MOUNTING DIRECTIONS

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## RPW USA CROSS BIKE MUFFLER V-211

Thank you for purchasing this RPW USA product. We believe that our products are the very best available and are engineered to provide a lifetime of use. These pipes can be installed on Victory Cross Country and Cross Road models. Basic hand tools and a service manual applicable to your model of motorcycle are all that is necessary to complete the installation.

Please note you will reuse the muffler exhaust clamps.

Please Note: Pipes have no warranty against bluing and UNDER NO CIRCUMSTANCE will pipes be warrantied after they have been run on an engine.

**Step 1.** Begin by removing the existing mufflers from bike using owner's manual. If possible you will reuse muffler exhaust clamps.

**Step 2.** After removing muffler, you must break bands on heat shields to separate from muffler. You will use the supplied hose clamps to re-attach after installing muffler body.

**Step 3.** Remove end cap from stock mufflers, saving bolts. Note the right and left end caps.

**Step 4.** Install new muffler body's using your exhaust clamp and 5/16" bolts. Only tighten finger tight to allow for adjustment.

**Step 5.** Before fully tightening, install end caps on mufflers. Leave bolts snug to allow adjustment to center end cap to muffler outlet.

**Step 6.** Put stock heat shield on.

**Step 7.** Adjust muffler and end cap, when aligned start to tighten up all nuts and bolts.

**Step 8.** Prior to starting the engine, wipe the pipes down to remove finger prints and other markings. Start your engine and bring to temperature and then let cool. Tighten everything again.

**TUNING TIP** – The engine should be properly tuned before running it with the new exhaust. We recommend a adjustable fuel controller.

4- 5/16" Bolts  
4- 5/16" Nuts  
4- Lock Washers  
8- Flat Washers  
6 Large Hose Clams