

RPW USA VICTORY CROSS BIKE MUFFLER V-211 MOUNTING DIRECTIONS



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Thank you for purchasing this RPW USA product. We believe that our products are the very best available and are engineered to provide a lifetime of use. These pipes can be installed on Victory Cross Country and Cross Road models. Basic hand tools and a service manual applicable to your model of motorcycle are all that is necessary to complete the installation.

Please note you will reuse the muffler exhaust clamps.

Please Note: Pipes have no warranty against bluing and **UNDER NO CIRCUMSTANCE** will pipes be warrantied after they have been run on an engine.

Step 1. Begin by removing the existing mufflers from bike using owner's manual. If possible you will reuse muffler exhaust clamps.

Step 2. After removing muffler, you must break bands on heat shields to separate from muffler. You will use the supplied hose clamps to re-attach after installing muffler body.

Step 3. Remove end cap from stock mufflers, saving bolts. Note the right and left end caps.

Step 4. Install new muffler body's using your exhaust clamp and 5/16" bolts. Only tighten finger tight to allow for adjustment.

Step 5. Before fully tightening, install end caps on mufflers. Leave bolts snug to allow adjustment to center end cap to muffler outlet.

Step 6. Put stock heat shield on.

Step 7. Adjust muffler and end cap, when aligned start to tighten up all nuts and bolts.

Step 8. Prior to starting the engine, wipe the pipes down to remove finger prints and other markings. Start your engine and bring to temperature and then let cool. Tighten everything again.

TUNING TIP – The engine should be properly tuned before running it with the new exhaust. We recommend a adjustable fuel controller.

4- 5/16" Bolts
4- 5/16" Nuts
4- Lock Washers
8- Flat Washers
6 Large Hose Clams