

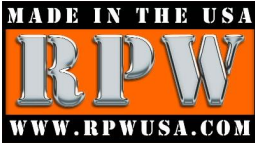
**VICTORY OCTANE "SOL" SLIP ON LONG MUFFLER OCT-101SOL/OCT-101SOLB  
VICTORY OCTANE 2016 MODELS**

Thank you for purchasing this *RPW USA* product. We believe that our products are the very best available and are engineered to provide a lifetime of use. These pipes can be installed on 2016 Victory Octane models for a true custom touch. Basic hand tools and a service manual applicable to your model of motorcycle are all that is necessary to complete the installation.

**BILL OF MATERIALS**

<b>Quantity</b>	<b>Description</b>
2	<b>OCT-101SOL Muffler</b>
2	<b>5/16"x 3/4" Hex head screw</b>
2	<b>5/16" Flat washer</b>
2	<b>5/16" -Lock Washer</b>
1	<b>Muffler Bracket</b>

**Please Note:** Pipes are not warranted against bluing and UNDER NO CIRCUMSTANCE will pipes be warranted after they have been run on an engine.



## VICTORY OCTANE “SOL” SLIP-ON LONG OCT-101SOL/OCT-101SOLB MUFFLER MOUNTING INSTRUCTIONS

### STEP 1: Removal of stock muffler –

1. Loosen the clamp holding the mufflers onto the head pipes
2. Remove the three bolts from each muffler which attach the mufflers to each other and the mounting bar.
3. Remove the mufflers by sliding them off the head pipes.
4. Remove the clamp from the nose of each muffler (*these will be re-used when installing the new mufflers*).

### STEP 2 – Installation of your new RPW USA Slip on Muffler

1. Keep original muffler bracket in place. Remove rubber mounts from original muffler bracket and reverse putting stem end through backside & rubber washer in thru front side.
2. Using the RPW muffler mounting bracket and 2 OEM 12mm muffler bolts off your stock muffler, align RPW muffler mounting bracket with OEM bracket holes and attach bracket with original muffler mounting bolts. (Make sure notched section of bracket is facing forward of bike)



3. After bracket is installed, slide stock exhaust clamp onto nose of each muffler.



4. Slide muffler onto head pipes *starting with lower muffler* and align brackets with holes with mounting bar. Make sure you slide your muffler all the way up onto head pipe closing the gap between the muffler and the header heat shield.
5. Once lower muffler is in place, attach the muffler to the RPW muffler mounting bar using the 5/16” x 3/4” hex head bolts, washers. Attach bolt from back bracket, leaving them loose at this time.
6. Repeat step 4 & 5 for top muffler



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7. Align mufflers and bracket so they sit level. Tighten the muffler mounting bolts and the bracket mounting bolts.
8. Once mufflers are attached to mounting bracket, tighten the muffler clamps to factory specs, holding the muffler up onto the head pipe making sure muffler is as far forward to close the gap between the muffler and the header heat shield.
9. Check for adequate clearance between all exhaust system components and motorcycle accessories prone to heat damage.
10. Check for leaks



**TUNING TIP** – To help prevent bluing, the engine should be properly tuned before running it with the new exhaust. *We recommend an Adjustable Fuel Tuner.*

**WARNING:** Never wash exhaust pipes when they are warm or hot.

**OWNER & DEALER CARE INSTRUCTIONS:** After Exhaust Installation and Before Engine Run - Remove grease and/or skin oils from the tube surface. Stains & fingerprints will show when header gets hot.  
**CARE INSTRUCTIONS:**

- Chrome: Wipe down tubes with a recommended chrome cleaner, dry thoroughly.
- Ceramic Coated / Polished Ceramic Coated Headers: Wipe the tubes down with a mild soap, warm water and a soft cloth, dry thoroughly. *To properly cure ceramic coating on exhaust, run for a minimum of one hour.*

