



### INDIAN SLIP ON MUFFLERS – THE VILLAIN IN-105/IN-105B INDIAN SCOUT 2015-UP MODELS

Thank you for purchasing this *RPW USA* product. We believe that our products are the very best available and are engineered to provide a lifetime of use. These pipes can be installed on 2015 Indian Scout models for a true custom touch. Basic hand tools and a service manual applicable to your model of motorcycle are all that is necessary to complete the installation.

#### BILL OF MATERIALS

Quantity	Description
2	IN-105 Muffler
2	5/16"-18x1" Button head screw
2	5/16"-18X3/4" Hex head screw
5	5/16" Flat washer
2	5/16" -18 Nylock Nut
2	5/16" – Lock Washer
1	Mounting Bracket

**Please Note:** Pipes are not warranted against bluing and UNDER NO CIRCUMSTANCE will pipes be warranted after they have been run on an engine.

#### STEP 1: Removal of stock muffler –

1. Loosen the clamp holding the mufflers onto the head pipes
2. Remove the two bolts from each muffler which attach the mufflers to the mounting bar.
3. Remove the mufflers by sliding them off the head pipes.
4. Remove the clamp from the nose of each muffler (*these will be re-used when installing the new mufflers*).

#### STEP 2 – Installation of your new RPW USA Slip on Muffler





## INDIAN-105/IN-105B MUFFLER MOUNTING INSTRUCTIONS

1. Attach the muffler bracket to the stock mounting bar using the 5/16" x1" button head bolts, washers, and nuts (supplied). Leave them loose at this time.
2. Remove mufflers from protective packaging.
3. Slide stock exhaust clamp onto nose of each muffler.
4. Slide mufflers onto head pipes *starting with lower muffler* and align brackets with holes with mounting bar.
- 5.
6. Align muffler and bracket so they sit level. Insert 5/16"-18x3/4" hex head through bracket into the muffler. Tighten the muffler mounting bolts and the bracket mounting bolts.
7. Tighten the clamp holding the muffler onto the head pipe.
8. Check for adequate clearance between all exhaust system components and motorcycle accessories prone to heat damage.

**TUNING TIP** – To help prevent bluing, the engine should be properly tuned before running it with the new exhaust. We recommend an Adjustable Fuel Tuner.

**WARNING:** Never wash exhaust pipes when they are warm or hot.

**OWNER & DEALER CARE INSTRUCTIONS:** **After Exhaust Installation and Before Engine Run -** Remove grease and/or skin oils from the tube surface. Stains & fingerprints will show when header gets hot.  
**CARE INSTRUCTIONS:**

- Chrome: Wipe down tubes with a recommended chrome cleaner, dry thoroughly.
- Ceramic Coated / Polished Ceramic Coated Headers: Wipe the tubes down with a mild soap, warm water and a soft cloth, dry thoroughly. To properly cure ceramic coating on exhaust, run for a minimum of one hour.