



INDIAN SLIP ON LONG MUFFLER IN-101SOL/IN-101SOLB INDIAN SCOUT 2015 MODELS

Thank you for purchasing this *RPW USA* product. We believe that our products are the very best available and are engineered to provide a lifetime of use. These pipes can be installed on 2015 Indian Scout models for a true custom touch. Basic hand tools and a service manual applicable to your model of motorcycle are all that is necessary to complete the installation.

BILL OF MATERIALS

Quantity	Description
2	IN-101SOL Muffler
2	5/16"x1" Button head screw
2	5/16"X3/4" Hex head screw
5	5/16" Flat washer
2	5/16" -18 Nylock Nut

Please Note: Pipes are not warranted against bluing and UNDER NO CIRCUMSTANCE will pipes be warranted after they have been run on an engine.



WUSA.COM INDIAN-101SOL/IN-101SOLB MUFFLER MOUNTING INSTRUCTIONS

STEP 1: Removal of stock muffler -

- 1. Loosen the clamp holding the mufflers onto the head pipes
- 2. Remove the two bolts from each muffler which attach the mufflers to the mounting bar.
- 3. Remove the mufflers by sliding them off the head pipes.
- 4. Remove the clamp from the nose of each muffler (these will be re-used when installing the new mufflers).

STEP 2 – Installation of your new RPW USA Slip on Muffler

- 1.Attach the muffler bracket to the stock mounting bar using the 5/16" x1" button head bolts, washers, and nuts (supplied). Leave them loose at this time.
- 2. Remove mufflers from protective packaging.
- 3. Slide stock exhaust clamp onto nose of each muffler.
- 4. Slide mufflers onto head pipes *starting with lower muffler* and align brackets with holes with mounting bar. 5.
- 6. Align muffler and bracket so they sit level. Insert 5/16"-18x3/4" hex head through bracket into the muffler. Tighten the muffler mounting bolts and the bracket mounting bolts.
- 7. Tighten the clamp holding the muffler onto the head pipe.
- 8. Check for adequate clearance between all exhaust system components and motorcycle accessories prone to heat damage.

TUNING TIP – To help prevent bluing, the engine should be properly tuned before running it with the new exhaust. We recommend an Adjustable Fuel Tuner.

WARNING: Never wash exhaust pipes when they are warm or hot.

OWNER & DEALER CARE INSTRUCTIONS: **After Exhaust Installation and Before Engine Run** - Remove grease and/or skin oils from the tube surface. Stains & fingerprints will show when header gets hot. CARE INSTRUCTIONS:

- Chrome: Wipe down tubes with a recommended chrome cleaner, dry thoroughly.
- Ceramic Coated / Polished Ceramic Coated Headers: Wipe the tubes down with a mild soap, warm water and a soft cloth, dry thoroughly. To properly cure ceramic coating on exhaust, run for a minimum of one hour.

