



## Building Pipes and Accessories for your Bikes

**V-1022 BOOM STICKS**  
Made to fit 2006 to present  
Victory Vegas/Kingpin/Judge/Highball/Boardwalk models

ALL INSTRUCTIONS CAN BE FOUND ON OUR WEBSITE UNDER "DEALER INFORMATION"

Thank you for purchasing this RPW USA product. We believe that our products are the very best available and are engineered to provide a lifetime of use. These RPW Boomstick pipes can be installed on the Victory Vegas, Kingpin, Judge, Highball, & Boardwalk 2006 to present for a true custom touch.

Basic hand tools and a service manual applicable to your model of motorcycle are all that is necessary to complete the installation.

### BILL OF MATERIALS

Quantity	Description
1	Front pipe & heat shield
1	Rear pipe & heat shield
1	Mounting bracket
4	Exhaust clamp half
5	Hose clamp, stainless steel
2	5/16" lock washer
4	5/16" flat washer
2	5/16" - 18 hex nut, stainless
1	3/8" flat washer
2	Sensor Plugs (06-07 only)



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Before starting we recommend you use painters tape to tape off your bike as well as your new pipes to prevent from scratching the surface during installation. Make sure engine is completely cooled prior to starting installation.



**STEP 1:** Begin by or removing right front foot control from your bike.

**STEP 2:** Begin by removing the existing pipes from the motorcycle including the stock muffler mounting bar from the swing arm pivot shaft using 17mm socket wrench, and then **inspect the exhaust gaskets**. If they are worn or deteriorated, fit the engine with a new set.

**STEP 3:** Following the procedure outlined in the appropriate service manual for your year and model of motorcycle. Place the rear mounting bracket over the pivot shaft making sure that the 3/8" washer (inset) is placed inside the bracket as shown, tighten the pivot shaft nut while orienting the mounting bracket facing the rear of the bike, parallel to the ground as shown. Use your original nut that was removed from your stock system, use 17mm socket wrench to tighten nut.



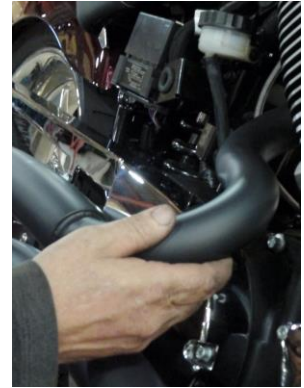
**STEP 4:** To install the heat shields, slip the supplied hose clamps through the hoops welded onto the backside of each shield as shown. Install the heat shields onto the pipes and tighten all hose clamps evenly, aligning the shields with the exhaust pipes for proper fit.





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**STEP 5:** The front pipe must be carefully “snaked” in past the engine and foot controls as shown. Work the pipe in slowly and carefully to avoid scratching the chrome or finish. (You may want to cover new exhaust with painters tape to avoid from scratching). Once the head pipe is seated in the port, align with rear mounting tab and insert 5/16”-18 3/4” screw and screw in but do not tighten.



**STEP 6:** Split exhaust clamps are included for both pipes. They are oriented as shown in the inset photo and can be installed on the engine one half at a time. As shown in the main photo this greatly helps the installation of the front pipe. Repeat this process for the rear pipe installation and snug all exhaust flange nuts, but do not tighten them completely.



**STEP 7:** Attach the pipes to the rear mounting bracket with the supplied hardware. Once the pipes are aligned correctly, tighten all hardware as specified by the specifications listed in the appropriate service manual for your year and model of motorcycle. Reattach your O2 sensor plugs.



**STEP 8:** Prior to starting the engine, clean pipes as instructed below. You are now ready to enjoy your RPW USA Slash exhaust pipes.

**OWNER & DEALER CARE INSTRUCTIONS:** After Header Installation and Before Engine Run - Remove grease and/or skin oils from the tube surface. Stains & fingerprints will show when header gets hot.

**CARE INSTRUCTIONS:**

- Chrome: Wipe down tubes with rubbing alcohol and a soft cloth, dry thoroughly.
- Ceramic Coated / Polished Ceramic Coated Headers: Wipe the tubes down with a mild soap, warm water and a soft cloth, dry thoroughly.
- **WARNING:** Never wash exhaust pipes when they are warm or hot.

**TUNING TIP –** To help prevent bluing, the engine should be properly tuned before running it with the new exhaust. We recommend an Adjustable Fuel Tuner