

ROGUE PIPE WORKS Building Pipes and Accessories for your Bikes



Thank you for purchasing this *RPW USA* product. We believe that our products are the very best available and are engineered to provide a lifetime of use. These pipes can be installed on all Victory models 2006-present for a true custom touch. Basic hand tools and a service manual applicable to your model of motorcycle are all that is necessary to complete the installation.

BILL OF MATERIALS

Quantity	Description
4	5/16"X ³ / ₄ " Flat Cap screw
4	5/16" Lock washer
8	5/16" Flat washer
4	5/16" -18 hex nut bolts

Please Note: Pipes are not warranted against bluing and UNDER NO CIRCUMSTANCE will pipes be warranted after they have been run on an engine.



RPWUSA.COM V-225HJ/V-225 SLIP STICKS, SLIP ON MUFFLER MOUNTING INSTRUCTIONS

STEP 1: Removal of stock muffler –

1. Loosen the clamp holding the mufflers onto the head pipes

2. Remove the two bolts from each muffler which attach the mufflers to the mounting bar.

3. Remove the mufflers by sliding them off the head pipes.

4. Remove the clamp from the nose of each muffler (these will be re-used when installing the new mufflers).

STEP 2 – Installation of your new RPW USA Slip on Muffler

1. Remove mufflers from protective packaging.

2. Slide stock exhaust clamp onto nose of each muffler.

3. Slide mufflers onto head pipes starting with lower muffler and align brackets with holes with mounting bar.

4. Attach the muffler brackets to the stock mounting bar using four 5/16" x 3/4" hex head bolts, washers, and nuts (supplied). Leave them loose at this time .

5. Align muffler and bracket so they sit level. Tighten the muffler mounting bolts and the bracket mounting bolts.

6. Tighten the clamp holding the muffler onto the head pipe.

7. Check for adequate clearance between all exhaust system components and motorcycle accessories prone to heat damage.

8. Prior to starting your engine, **clean pipes as instructed** below. You are now ready to enjoy your RPW USA Slash exhaust pipes.

OWNER & DEALER CARE INSTRUCTIONS: After Exhaust Installation and Before Engine Run -

Remove grease and/or skin oils from the tube surface. Stains & fingerprints will show when header gets hot. CARE INSTRUCTIONS:

- Chrome: Wipe down tubes with rubbing alcohol and a soft cloth, dry thoroughly.
- Ceramic Coated / Polished Ceramic Coated Headers: Wipe the tubes down with a mild soap, warm water and a soft cloth, dry thoroughly.
- WARNING: <u>Never</u> wash exhaust pipes when they are warm or hot.

TUNING TIP – To help prevent bluing, the engine should be properly tuned before running it with the new exhaust. We recommend an Adjustable Fuel Tuner



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