



Building Pipes and Accessories for your Bikes

- V-1010/V-1010B – BIG SLASH Victory 2 into 1 - 2005 to Present - Hammer**
- V-1011/V1011B-BIG SLASH Victory 2 into 1 – 03-05 -Vegas/Kingpin**
- V-1012/V1012B-BIG SLASH Victory 2 into 1 – 06-Present -Vegas/Kingpin**

Thank you for purchasing this RPW USA product. We believe that our products are the very best available and are engineered to provide a lifetime of use. These pipes can be installed on Victory Vegas/Kingpin/Highball/Judge/Gunner/Boardwalk & Hammer/Jackpot models from 2003 to present. Basic hand tools and a service manual applicable to your model of motorcycle are all that is necessary to complete the installation. Please read instructions all the way through before starting installation.

V1010, 1011, 1012 BILL OF MATERIALS

QUANTITY	DESCRIPTION
1	Primary Pipe
1	Front Heat Shield
1	Rear Heat Shield
1	Frame Bracket
1	Muffler
6	Small Hose Clamps
	Exhaust Clamp, Large 05-pre/Small 03-05/
4	Large 05 Hammer
1	T-Bolt Clamp-Mikalor 63-68
1	5/16" x 3/4" Coarse Thread Cap Screw
1	5/16" 3/4 Flat Washer
1	5/16" lock Washer
1	10mmx90mm 1.5 Bolt

Set of Instructions/Warning

Maintenance Tip: To keep you new RPW pipes looking their best, we recommend applying a high quality chrome polish to them every time you detail your motorcycle

Please Note: Pipes are not warrantied against bluing and **UNDER NO CIRCUMSTANCE** will pipes be warrantied after they have been run on an engine. See TUNING TIP in Step 11.



Big Slash - VICTORY 2 into 1 EXHAUST SYSTEM

Step 1. Begin by removing the existing pipe from the motorcycle, and then inspect the exhaust gaskets. If they are worn or deteriorated, fit the engine with a new set. Next, remove the rearmost bolt attaching the foot control bracket and loosen the front one but do not remove it. Rotate the control forward as shown. This will provide the necessary clearance to install the 2 into 1 primary pipe. On some models you may need to loosen & move oil cooler and brake reservoir to provide more clearance for front pipe.



Step 2. Installation of the 2 into 1 pipe requires the lower frame rail to be cut off as shown. Save portion that you have cut off. De-burr the frame rail with a file or burr knife to leave a smooth edge and cover any bare metal with touchup paint to prevent rust and plug hole with plastic plug, available at any hardware store.



Step 3. Install the heat shields, slip the supplied hose clamps through the hoops welded onto the backside of each shield. It is very important that you install muffler T-bolt hose clamp with the hose clamp nut toward the ground.

Make sure header heat shields are in place before proceeding.

Step 4. It may be necessary to pull on the RPW rear header pipe to flex enough to clear the fins on the head. You may also tap on head pipe with rubber mallet before installation to spread header a tiny bit, (This process should ease in installation). Starting with the front head pipe, ease this section of the pipe past the fins and keep low on the motor section so the rear pipe will have room to pass by the back section of the fins. When moving rear pipe around fins, rotate collector area of pipe gently away from bike to allow more clearance. Once rear pipe is past fins, finesse rear pipe into rear head port and then maneuver front head pipe into front head port. NOTE: Heat shields must be in place for installation of the primary pipes.



Step 5. After head pipes are in place, using the split head clamps as shown, install on the engine one half at a time. Snugly fit all exhaust flange nuts, but do not tighten them completely.





Big Slash- VICTORY 2 into 1 EXHAUST SYSTEM

Step 6: Using right hand side pipe bracket loosen 8mm allen head bolt back inside motor mount. Loosen approximately 5/16". Undo bolt from frame rail position. Slide mounting bracket up into bolt by sliding on back bolt first. Do not tighten bolts at this time.



Step 7. Put muffler clamp on muffler, slip muffler carefully onto header. Use 5/16"x3/4" bolt to mount muffler to bracket. Now you may start tightening all nuts and bolts evenly to secure exhaust pipes to motorcycle.

Step 8. Tighten band clamp at muffler to header connection. Tighten head clamps on headers.

Step 9. . Prior to starting the engine, clean you exhaust free of oils and hand prints. Only use soap and water on ceramic exhaust. (See Care Instructions Below) Start your engine and check for exhaust leaks. You are now ready to enjoy your RPW USA exhaust pipes. Installation of this exhaust we recommend an Adjustable Fuel Controller. See your Victory Dealer for details.

TUNING TIP – To help prevent bluing, the engine should be properly tuned before running it with the new exhaust. We recommend an Adjustable Fuel Tuner.

WARNING: Never wash exhaust pipes when they are warm or hot.

OWNER & DEALER CARE INSTRUCTIONS: After Exhaust Installation and Before Engine Run - Remove grease and/or skin oils from the tube surface. Stains & fingerprints will show when header gets hot.

CARE INSTRUCTIONS:

- Chrome: Wipe down tubes with rubbing alcohol and a soft cloth, dry thoroughly.
- Ceramic Coated / Polished Ceramic Coated Headers: Wipe the tubes down with a mild soap, warm water and a soft cloth, dry thoroughly. To properly cure ceramic coating on exhaust, run for a minimum of one hour.